

TEST REPORT OF PPR PIPES AND FITTINGS

Laboratory No: PH/18-51/SLL	Date Report : 15-02-2018
Sample Submitted By: Sample drawn from 4 meter lot, at Eurotherm PPR Pipes And Fittings Factory in Raysut Industrial Estate, by representative from DGSM. The sample drawn was produced on 03/02/2018.	
Sample Description : 25MM DIA PN20 EURO THERM PPR PIPE	
Standards Followed : DIN 8077/8078 & DIN 16962.	
Raw Material Used: PPR RA140E BOROUGE	
Analyst : Mr. Niyas Musthafa	Date Of Test : 05/02/2018
Note : All these tests are carried out in Eurotherm PPR Pipes And Fittings Factory Laboratory in Raysut, Salalah and were scrutinized by physical laboratory staff of the Department Of Standard and Metrology, Directorate General for Commerce & Industry Dhofar.	

SL No	Name of the Test	Test standard	Specified Requirement	Results Obtained	Remark
1.	Surface Condition	DIN 8078	The Internal and external pipe surfaces shall be smooth.	Smooth	Complies
2.	Dimensions and Tolerances	DIN 8077			Complies
	i) Outside diameter		25 – 25.3 mm	25.17 mm	Complies
	ii) Wall thickness	DIN 8077	4.2 – 4.9 mm	4.35 mm	Complies
3.	Impact Strength Test (With 15J Pendulum)	DIN 8078	The failure rate of the test pieces shall not exceed 10%	Conforms	Complies
4.	Heat Reversion Test (at 135°C/120 min)	DIN 8078	Shall not exceed 2%	0.36 %	Complies
5.	Density	DIN 8078 ISO:1183	<0.91 g/cc	0.907 g/cc	Complies
6.	Melt Flow Rate (at 230°C/2.16 kg)	ISO:1133	Lesser than 2g/10min	0.37g/10min	Complies
7.	Hydrostatic Strength	DIN 8077	Shall not leak or failure during the test period	No leakage or failure	Complies
	i) Test at 20°C/1hr, 16 Mpa	DIN 8078			
	ii) Test at 95°C/165 hrs , 3.8 Mpa	DIN 8077 DIN 8078	Shall not leak or failure during the test period	No leakage or failure	Complies
8	Marking for Pipes & fittings	As per DIN 8077/8078, DIN16962		As per DIN 8077/8078, DIN16962	Complies

Remark: The above test results that submitted PPR pipe sample as tested Complies with DIN 16962 and DIN 8077/8078 for tested Parameter.

رئيس قسم المختبرات



مسئول المختبر الفيزيائي



TEST REPORT OF PPR PIPES AND FITTINGS

Laboratory No: PH/18-52/SLL	Date Report : 15-02-2018
Sample Submitted By: Sample drawn from 4 meter lot, at Eurotherm PPR Pipes And Fittings Factory in Raysut Industrial Estate, by representative from DGSM. The sample drawn was produced on 01/02/2018.	
Sample Description : 32MM DIA PN20 EURO THERM PPR PIPE	
Standards Followed : DIN 8077/8078 & DIN 16962.	
Raw Material Used: PPR RA140E BOROUGE	
Analyst : Mr. Niyas Musthafa	Date Of Test : 05/02/2018
Note : All these tests are carried out in Eurotherm PPR Pipes And Fittings Factory Laboratory in Raysut, Salalah and were scrutinized by physical laboratory staff of the Department Of Standard and Metrology, Directorate General for Commerce & Industry Dhofar.	

SL No	Name of the Test	Test standard	Specified Requirement	Results Obtained	Remark
1.	Surface Condition	DIN 8078	The Internal and external pipe surfaces shall be smooth.	Smooth	Complies
2.	Dimensions and Tolerances	DIN 8077			
	i) Outside diameter		32.0- 32.3 mm	32.24 mm	Complies
	ii) Wall thickness	DIN 8077	5.4- 6.2 mm	5.48 mm	Complies
3.	Impact Strength Test (With 15J Pendulum)	DIN 8078	The failure rate of the test pieces shall not exceed 10%	Conforms	Complies
4.	Heat Reversion Test (at 135°C/120 min)	DIN 8078	Shall not exceed 2%	0.88 %	Complies
5.	Density	DIN 8078 ISO:1183	<0.91 g/cc	0.906 g/cc	Complies
6.	Melt Flow Rate (at 230°C/2.16 kg)	ISO:1133	Lesser than 2g/10min	0.53g/10min	Complies
7.	Hydrostatic Strength	DIN 8077	Shall not leak or failure during the test period	No leakage or failure	Complies
	i)Test at 20°C/1hr, 16MPa	DIN 8078			
	ii)Test at 95°C/165 hrs, 3.8 MPa	DIN 8077 DIN 8078	Shall not leak or failure during the test period	No leakage or failure	Complies
8	Marking for-Pipes & fittings	As per DIN 8077/8078, DIN16962		As per DIN 8077/8078, DIN16962	Complies

Remark: The above test results that submitted PPR pipe sample as tested Complies with DIN 16962 and DIN 8077/8078 for tested Parameter

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مسئول المختبر الفيزيائي



TEST REPORT OF PPR PIPES AND FITTINGS

Laboratory No: PH/18-53/SLL	Date Report : 15-02-2018
Sample Submitted By: Sample drawn from 4 meter lot, at Eurotherm PPR Pipes And Fittings Factory in Raysut Industrial Estate, by representative from DGSM. The sample drawn was produced on 25/01/2018.	
Sample Description : 40MM DIA PN20 EUROTHERM PPR PIPE	
Standards Followed : DIN 8077/8078 & DIN 16962.	
Raw Material Used: PPR RA140E BOROUGE	
Analyst : Mr. Niyas Musthafa	Date Of Test : 05/02/2018
Note : All these tests are carried out in Eurotherm PPR Pipes And Fittings Factory Laboratory in Raysut, Salalah and were scrutinized by physical laboratory staff of the Department Of Standard and Metrology, Directorate General for Commerce & Industry Dhofar.	

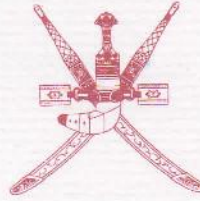
SL No	Name of the Test	Test standard	Specified Requirement	Results Obtained	Remark
1.	Surface Condition	DIN 8078	The Internal and external pipe surfaces shall be smooth.	Smooth	Complies
2.	Dimensions and Tolerances	DIN 8077			Complies
	i) Outside diameter		40.0– 40.4 mm	40.1 mm	Complies
	ii) Wall thickness	DIN 8077	6.7 – 7.6 mm	7.05 mm	Complies
3.	Impact Strength Test (With 15J Pendulum)	DIN 8078	The failure rate of the test pieces shall not exceed 10%	Conforms	Complies
4.	Heat Reversion Test (at 135°C/120 min)	DIN 8078	Shall not exceed 2%	0.22 %	Complies
5.	Density	DIN 8078 ISO:1183	<0.91 g/cc	0.907 g/cc	Complies
6.	Melt Flow Rate (at 230°C/2.16 kg)	ISO:1133	Lesser than 2g/10min	0.48g/10min	Complies
7.	Hydrostatic Strength	DIN 8077	Shall not leak or failure during the test period	No leakage or failure	Complies
	i)Test at 20°C/1hr,16MPa	DIN 8078			
	ii)Test at 95°C/165 hrs, 3.8 MPa	DIN 8077 DIN 8078	Shall not leak or failure during the test period	No leakage or failure	Complies
8	Marking for Pipes & fittings	As per DIN 8077/8078, DIN16962		As per DIN 8077/8078, DIN16962	Complies

Remark: The above test results that submitted PPR pipe sample as tested Complies with DIN 16962 and DIN 8077/8078 for tested Parameter.

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مسئول المختبر الفيزيائي



TEST REPORT OF PPR PIPES AND FITTINGS

Laboratory No: PH/18-54/SLL	Date Report : 15-02-2018
Sample Submitted By: Sample drawn from 4 meter lot, at Eurotherm PPR Pipes And Fittings Factory in Raysut Industrial Estate, by representative from DGSM. The sample drawn was produced on 20/01/2018.	
Sample Description : 50MM DIA PN20 EURO THERM PPR PIPE	
Standards Followed : DIN 8077/8078 & DIN 16962.	
Raw Material Used: PPR RA140E BOROUGE	
Analyst : Mr. Niyas Musthafa	Date Of Test : 05/02/2018
Note : All these tests are carried out in Eurotherm PPR Pipes And Fittings Factory Laboratory in Raysut, Salalah and were scrutinized by physical laboratory staff of the Department Of Standard and Metrology, Directorate General for Commerce & Industry Dhofar.	

SL No	Name of the Test	Test standard	Specified Requirement	Results Obtained	Remark
1.	Surface Condition	DIN 8078	The internal and external pipe surfaces shall be smooth.	Smooth	Complies
2.	Dimensions and Tolerances	DIN 8077			Complies
	i) Outside diameter		50.0– 50.5 mm	50.26 mm	
	ii) Wall thickness	DIN 8077	8.3– 9.4 mm	8.54 mm	Complies
3.	Impact Strength Test (With 15J Pendulum)	DIN 8078	The failure rate of the test pieces shall not exceed 10%	Conforms	Complies
4.	Heat Reversion Test (at 135°C/120 min)	DIN 8078	Shall not exceed 2%	0.3 %	Complies
5.	Density	DIN 8078 ISO:1183	<0.91 g/cc	0.907 g/cc	Complies
6.	Melt Flow Rate (at 230°C/2.16 kg)	ISO:1133	Lesser than 2g/10min	0.39 g/10min	Complies
7.	Hydrostatic Strength	DIN 8077	Shall not leak or failure during the test period	No leakage or failure	Complies
	i) Test at 20°C/1hr, 16MPa	DIN 8078			
	ii) Test at 95°C/165 hrs, 3.8 MPa	DIN 8077 DIN 8078	Shall not leak or failure during the test period	No leakage or failure	Complies
8	Marking for Pipes & fittings	As per DIN 8077/8078, DIN16962		As per DIN 8077/8078, DIN16962	Complies

Remark: The above test results that submitted PPR pipe sample as tested Complies with DIN 16962 and DIN 8077/8078 for tested Parameter.

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TEST REPORT OF PPR PIPES AND FITTINGS

Laboratory No: PH/18-55/SLL	Date Report : 15-02-2018
Sample Submitted By:	Sample drawn from 4 meter lot, at Eurotherm PPR Pipes And Fittings Factory in Raysut Industrial Estate, by representative from DGSM. The sample drawn was produced on 16/01/2018.
Sample Description :	63MM DIA PN20 EURO THERM PPR PIPE
Standards Followed :	DIN 8077/8078 & DIN 16962.
Raw Material Used:	PPR RA140E BOROUGE
Analyst : Mr. Niyas Musthafa	Date Of Test : 05/02/2018
Note : All these tests are carried out in Eurotherm PPR Pipes And Fittings Factory Laboratory in Raysut, Salalah and were scrutinized by physical laboratory staff of the Department Of Standard and Metrology, Directorate General for Commerce & Industry Dhofar.	

SL No	Name of the Test	Test standard	Specified Requirement	Results Obtained	Remark
1.	Surface Condition	DIN 8078	The Internal and external pipe surfaces shall be smooth.	Smooth	Complies
2.	Dimensions and Tolerances	DIN 8077			Complies
	i) Outside diameter		63.0– 63.6 mm	63.1 mm	
	ii) Wall thickness	DIN 8077	10.5– 11.7 mm	10.78 mm	Complies
3.	Impact Strength Test (With 15J Pendulum)	DIN 8078	The failure rate of the test pieces shall not exceed 10%	Conforms	Complies
4.	Heat Reversion Test (at 135°C/120 min)	DIN 8078	Shall not exceed 2%	0.11 %	Complies
5.	Density	DIN 8078 ISO:1183	<0.91 g/cc	0.907 g/cc	Complies
6.	Melt Flow Rate (at 230°C/2.16 kg)	ISO:1133	Lesser than 2g/10min	0.36g/10min	Complies
7.	Hydrostatic Strength	DIN 8077	Shall not leak or failure during the test period	No leakage or failure	Complies
	i)Test at 20°C/1hr,16MPa	DIN 8078			
	ii)Test at 95°C/165 hrs, 3.8 MPa	DIN 8077 DIN 8078	Shall not leak or failure during the test period	No leakage or failure	Complies
8	Marking for Pipes & fittings	As per DIN 8077/8078, DIN16962		As per DIN 8077/8078, DIN16962	Complies

Remark: The above test results that submitted PPR pipe sample as tested Complies with DIN 16962 and DIN 8077/8078 for tested Parameter.

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